



Bergamid™ B65 W25 GK10

Polyamide 6

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Bead, 10% Filler by Weight
Features	• Impact Modified
RoHS Compliance	• RoHS Compliant
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	1.18 g/cm ³	1.18 g/cm ³	DIN 53479
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	464000 psi	3200 MPa	ISO 527-2
Tensile Stress (Break)	7980 psi	55.0 MPa	ISO 527-2
Tensile Strain (Break)	4.5 %	4.5 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	2.4 ft·lb/in ²	5.0 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	26 ft·lb/in ²	55 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	347 °F	175 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	158 °F	70.0 °C	ISO 75-2/A
Maximum Use Temperature Continuous (GTP 50% Tensile)	167 °F	75 °C	
Short Time	320 °F	160 °C	
Melting Temperature	433 °F	223 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+13 ohms	1.0E+13 ohms	IEC 60093
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	IEC 60093
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.06 in (1.6 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	< 176 °F	< 80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr

Injection	Typical Value (English)	Typical Value (SI)
Suggested Max Moisture	< 0.10 %	< 0.10 %
Processing (Melt) Temp	500 to 554 °F	260 to 290 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.

² ±0.03 g/cm³